



CHARLES RIVER
APPAREL®

**HOSPITALITY,
HOTEL & RESORT**



WILLOW COLLECTION

ECO COLLECTION

Willow Mock-Neck Sweatshirt

WOMEN'S 5726 | XS-4XL*

RELAXED



MADE FROM RECYCLED MATERIALS

- Body: 60% cotton/40% recycled polyester (7.08oz/yd²)
- Collar, Cuffs, Hem: 57% cotton/39% recycled polyester/ 4% spandex 2x2 rib
- Consider sizing up for added coverage and length
- Ribbed cuffs, collar, and hem for added comfort and structure
- Wide mock neck delivers cozy coverage with a contemporary look

IDEAL DECORATION:



Black



Navy



White



Heather
Grey



Plum



Oatmeal
Heather



Blue
Lavender



Pink



Apricot



Sage

*4XL Available in Navy
and Oatmeal Heather



Willow Funnel Neck Tunic

WOMEN'S 5725 | XS-3XL **RELAXED**



MADE FROM RECYCLED MATERIALS

- Body: 60% cotton/40% recycled polyester knit (7.08 oz/yd²)
- Trim: 57% cotton/ 38% recycled polyester/ 5% spandex (10.32 oz/yd²)
- Made with GRS certified recycled polyester and zipper tape
- Half-zip funnel neckline for warmth and style
- Extended length for added coverage
- Raglan sleeves for mobility
- Hidden kangaroo pocket built into side seams
- Ribbed cuffs and hem for structure

IDEAL DECORATION:



Black



Oatmeal
Heather



Mineral
Blue



ECO COLLECTION

TexturKnit™ Hoodie

WOMEN'S 5756 | XS-3XL **CLASSIC**

MEN'S 9756 | S-4XL **CLASSIC**



MADE FROM RECYCLED MATERIALS



EXTENDED SIZES

- Body: 59% cotton/ 38% recycled polyester/ 3% spandex textured spacer knit (8.70 oz/yd²)
- Made with GRS certified recycled materials
- Midweight textured spacer knit with stretch
- Raglan sleeves for mobility
- Three-piece adjustable hood with braided drawcord
- Zippered welt pockets for secure storage

IDEAL DECORATION:



Navy



Blue
Lavender



Mineral
Blue



Pine
Green



Light
Grey



ECO COLLECTION

TexturKnit™ Quarter Zip Pullover

WOMEN'S 5758 | XS-3XL **CLASSIC**

MEN'S 9758 | S-4XL **CLASSIC**



MADE FROM RECYCLED MATERIALS



EXTENDED SIZES

- Body: 59% cotton/ 38% recycled polyester/ 3% spandex textured spacer knit (8.70 oz/yd²)
- Made with GRS certified recycled materials
- Midweight textured spacer knit with stretch
- Raglan sleeves for mobility
- Reverse coil zipper with chin guard
- Two-piece structured collar

IDEAL DECORATION:



Navy



Blue
Lavender



Mineral
Blue



Pine
Green



Light
Grey



Coastal Sweatshirt

WOMEN'S 5483 | XS-3XL **RELAXED**

- Body: 60% Cotton/40% Polyester Fleece (7.08 oz/yd²)
- Rib Trim: 57% Cotton/38% Polyester/5% Spandex
- Rib knit cuffs and hem with side slits and drop-tail back
- Back yoke gathering adds shape and detail
- Clean placket design for polished look

IDEAL DECORATION:   



CROSSWIND COLLECTION

Crosswind Quarter Zip Sweatshirt

UNISEX 9359 | XXS-5XL* **RELAXED**

 EXTENDED SIZES

- Body: 60% cotton/40% polyester ring-spun yarn sweatshirt knit (8.26 oz/yd?)
- Cuffs & Hem: 57% Cotton/38% Polyester/ 5% Spandex Rib Knit
- Relaxed silhouette designed for roomy, everyday comfort
- Rib knit cuffs & hem
- On-seam pockets for storage

IDEAL DECORATION:   



Black Forest Maroon Navy Purple Red Royal White



Dark Charcoal Oxford Heather Weathered Red Oatmeal Heather Aqua Navy Heather Preppy Pink

 CUSTOM ZIPPER PULL OPTIONS AVAILABLE

*XXS-5XL available in all colors except Maroon and Dark Charcoal which are available XXS-4XL



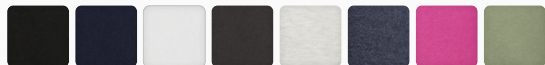
CROSSWIND COLLECTION

Crosswind Quarter Zip Sweatshirt

WOMEN'S 5459 | XS-4XL* **FITTED**

- Body: 60% cotton/40% polyester ring-spun yarn sweatshirt knit (8.26 oz/yd²)
- Cuffs & Hem: 57% Cotton/ 38% Polyester/ 5% Spandex Rib Knit
- Features a tailored, flattering fit
- Rib knit cuffs & hem
- On-seam pockets for storage

IDEAL DECORATION:   



Black Navy White Dark Charcoal Oatmeal Heather Navy Heather Raspberry Sage

*4XL Available in Black and Oatmeal Heather

 CUSTOM ZIPPER PULL
OPTIONS AVAILABLE



CAYAK COLLECTION

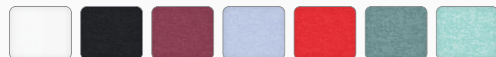
Cayak Lightweight Stretch Hoodie

UNISEX 1537 | XXS-5XL **CLASSIC**

-  UPF 50+ RATING
-  MOISTURE WICKING
-  ANTIMICROBIAL
-  EXTENDED SIZES

- Blue Lavender Heather, Red Heather & Apricot Heather: 45% recycled polyester/45% polyester/10% spandex jersey (4.72 oz/yd²)
- Heather Colorways: 90% polyester/10% spandex jersey (4.72 oz/yd²)
- Solid White Colorway: 87% polyester/13% spandex jersey (5.60 oz/yd²)
- Side vents at hem for mobility
- 2-panel hood for a clean finish
- Comfortable unisex design; women may size down for a fit closer to women's sizing

IDEAL DECORATION:



White Black Heather Burgundy Heather Blue Lavender Heather Red Heather Spruce Heather Seafoam Heather



Apricot Heather Navy Heather Blue Heather Coral Heather Dark Grey Heather Light Grey Heather



CAYAK COLLECTION

ECO COLLECTION

Cayak Lightweight Stretch Short Sleeve T-Shirt

WOMEN'S 2739 | XXS-3XL* **CLASSIC**

UNISEX 1739 | XS-5XL* **CLASSIC**



MADE FROM RECYCLED MATERIALS



UPF 50+ RATING



MOISTURE WICKING

- Fabric: 45% Recycled Polyester/45% Polyester/
10% Spandex Jersey (4.72 oz/yd²)
- Lightweight, heathered jersey tee with 4-way stretch
- Butter-soft, luxurious hand feel
- UPF 50+ sun protection for outdoor wear
- Flatlock seams for durability and comfort
- Raglan sleeves and side slits at hem for mobility
- Women's style features shirttail hem

IDEAL DECORATION:



Black
Heather



Spruce
Heather



Seafoam
Heather



Navy
Heather

*W's XXS Available
in Seafoam Heather,
Navy Heather, Blue Heather
& Light Grey Heather



Apricot
Heather



Blue
Heather



Light Grey
Heather

*U's 5XL Available
in Navy Heather, Blue Heather
and Light Grey Heather



NEW ENGLANDER® COLLECTION

New Englander® Rain Jacket

WOMEN'S 5099 | XS-5XL* **CLASSIC**

 WIND & WATERPROOF  EXTENDED SIZES

- Fabric: 100% polyurethane bonded to a woven backing (3.98 oz/yd²)
- A-line design with taffeta polyester in sleeves
- Lined with grey mesh in body and front yoke
- Underarm vents and heat-sealed seams
- 3M™ reflective trims across front and back
- Covered zippered pockets, hood and adjustable cuffs

IDEAL DECORATION:   



Buttercup/
Reflective



Red/
Reflective



Pink/
Reflective



Black/
Reflective



Aqua/
Reflective



Coral/
Reflective



True Navy/
Reflective



Grey/
Reflective



Periwinkle

*4XL & 5XL Available in
Black/Reflective, True Navy/
Reflective, Grey/Reflective

 CUSTOM ZIPPER PULL
OPTIONS AVAILABLE



NEW ENGLANDER® COLLECTION

New Englander® Rain Jacket

MEN'S 9199 | XS-5XL* **CLASSIC**

 WIND & WATERPROOF  EXTENDED SIZES

- Fabric: 100% polyurethane bonded to a woven backing with taffeta polyester in sleeves (3.98 oz/yd²)
- Heat-sealed seams and underarm vents
- Lined with grey mesh in body and front yoke
- Adjustable drawstring with cordstops on hood and open hem
- 3M™ reflective stripe across back on Colors Black, Red, True Navy/Grey, and Grey/Reflective

IDEAL DECORATION:



Black



Maroon/
Black



True Navy/
Yellow



Red



Yellow



True Navy/
Grey



Grey/
Reflective

*4XL & 5XL Available in Black and True Navy/Grey

 CUSTOM ZIPPER PULL
OPTIONS AVAILABLE



PACK-N-GO® COLLECTION

Pack-N-Go® Vest

WOMEN'S 5941 | XS-3XL **FITTED**

MEN'S 9941 | S-3XL **CLASSIC**

- Fabric: 94% polyester/6% spandex (3.54 oz/yd²)
- Full-zip with a 4-way stretch
- Zippered, welt pockets
- Packs into its own pocket
- Women's style features fitted silhouette and princess seams

IDEAL DECORATION:



Black Navy white Grey



PACK-N-GO® COLLECTION

Pack-N-Go® Pullover

UNISEX 9904 | XS-5XL* **RELAXED**

 WIND & WATER RESISTANT

 PACKABLE STYLE  EXTENDED SIZES

- Fabric: 100% Softex™ Polyester (2.06 oz/yd²)
- Wind- & water-resistant, lightweight
- Packs into front pouch pocket with zipper & loop
- Adjustable hood, neck zip, and ventilated underarms
- Elastic cuffs & shock-cord hem for fit & protection

IDEAL DECORATION:   



Black Forest Maroon Navy Purple Red Royal White



Columbia Blue Grey Stone Spruce Aqua Coral Olive Mint



Hot Pink

Neon Yellow

*4XL & 5XL Available in Black, Navy, Red, Royal, White and Grey

 CUSTOM ZIPPER PULL
OPTIONS AVAILABLE



NU FITNESS COLLECTION

ECO COLLECTION

Nu Fitness Jacket

WOMEN'S 5586 | XS-4XL* **FITTED**

MEN'S 9586 | XS-5XL* **FITTED**



MADE FROM RECYCLED MATERIALS



ANTIMICROBIAL



MOISTURE WICKING

- Fabric: 92% recycled polyester/8% spandex (6.49 oz/yd²)
- Double-sided peached stretch knit fabric for an ultra-soft hand feel
- Moisture-wicking and antimicrobial fabric properties
- Full-zip jacket with zippered side pockets

IDEAL DECORATION:



Black



Navy



White



Twilight



Heather
Grey

*W's 4XL Available in Black

*M's 5XL available in Black



NU FITNESS COLLECTION

ECO COLLECTION

Nu Fitness Quarter Zip

WOMEN'S 5684 | XS-5XL* **FITTED**

MEN'S 9684 | S-4XL **FITTED**



MADE FROM RECYCLED MATERIALS



ANTIMICROBIAL



MOISTURE WICKING

- Fabric: 92% recycled polyester/8% spandex (6.49 oz/yd²)
- Double-sided peached interlock fabric for an ultra-soft hand feel
- Quarter-zip pullover
- Moisture-wicking and antimicrobial fabric properties
- Women's style features stylized front princess seams with cover stitch, thumbholes and kangaroo pocket

IDEAL DECORATION:



Black



Navy



White

*W's 4XL Available in Navy and White

*W's 5XL Available in White



HEATHERED FLEECE COLLECTION

Heathered Fleece Pullover

WOMEN'S 5312 | XS-3XL **FITTED**

MEN'S 9312 | XS-5XL* **CLASSIC**

EXTENDED SIZES

- Fabric: 100% polyester sweater fleece (8.26 oz/yd²)
- Brushed on the inside for added softness and warmth
- Yarn-dyed fabric creates a rich, one-of-a kind texture
- Men's style features welded zipper pocket on left sleeve
- Women's style features a front kangaroo pocket

IDEAL DECORATION:



Charcoal Heather Oatmeal Heather Pine Green Heather Navy Heather Light Grey Heather

*M's 4XL and 5XL Available in Navy Heather and Oatmeal Heather



HEATHERED FLEECE COLLECTION

Heathered Fleece Jacket

WOMEN'S 5493 | XS-3XL **FITTED**

MEN'S 9493 | S-3XL **CLASSIC**

- Fabric: 100% polyester sweater fleece (8.26 oz/yd²)
- Brushed on the inside for added softness
- Yarn-dyed for a unique, heathered appearance
- Welded front pockets
- Stand-up collar lined with brushed tricot
- Double-needle stitching
- Women's style features thumbholes and princess seams

IDEAL DECORATION: 



ECO COLLECTION

Flex-Fleece™ Full Zip Jacket

WOMEN'S 5749 | XS-3XL **FITTED**

MEN'S 9749 | S-5XL **FITTED**



MADE FROM RECYCLED MATERIALS



WATER-REPELLENT



EXTENDED SIZES

- Body: 94% recycled polyester/6% spandex brushed fleece (8.85 oz/yd²)
- Made with GRS certified recycled materials and zipper components
- Durable water-repellent (DWR) finish
- 4-way stretch for mobility
- Flat-knit exterior with brushed interior
- Forward seams for modern styling
- Zippered hand pockets for secure storage
- Structured collar with chin guard

IDEAL DECORATION:



Black
Heather

Oxford
Heather

Navy
Heather



ECO COLLECTION

Lotus Hybrid Puffer Jacket

WOMEN'S 5643 | XS-4XL* **CLASSIC**

MEN'S 9643 | S-5XL* **CLASSIC**



MADE FROM RECYCLED MATERIALS



WATER-RESISTANT



EXTENDED SIZES

- Woven: 63% Polyester / 37% Recycled Polyester Semi-Recycled Pongee 300T; (2.09 oz/yd²)
- Knit: 92% Recycled Polyester / 8% Spandex; (7.37 oz/yd²)
- Filling: 100% Recycled Polyester - Blown Fill Insulation
- Quilted water-resistant front with stretch-knit sleeves and back
- Recycled insulation for lightweight warmth
- Sleek, low-profile quilted design
- Zippered pockets and chin guard
- GRS-certified sustainable fabrics and trims

IDEAL DECORATION:



*Heat Transfer only available on sleeves



Black

Navy

W'S

Winter
White

Burgundy
Spruce

*W's 4XL Available in Black, Navy and Burgundy

*M's 5XL Available in Navy and Burgundy



ECO COLLECTION

Berkshire Rain Jacket

WOMEN'S 5785 | XS-4XL* CLASSIC

MEN'S 9785 | S-5XL* CLASSIC



MADE FROM RECYCLED MATERIALS



WATERPROOF



BREATHABLE

- Shell: 100% recycled polyester with a WR finish and 7,500mm/4,500mm laminate membrane for waterproof and breathability (2.89 oz/yd²)
- Interior: Membrane bonded to the outer shell fabric and fully-taped seams for full waterproof protection
- Adjustable hood with visor and toggles
- Storm placket and chin guard
- Zippered chest and hip pockets; packable into hip pocket
- Adjustable hem and cuffs

IDEAL DECORATION:



Black



Navy



Spruce



Lake
Blue

*W's 4XL Available in Black and Navy

*M's 5XL Available in Black and Navy



CUSTOM ZIPPER PULL
OPTIONS AVAILABLE



Boston Flight Jacket

WOMEN'S 5824 | XS-3XL **FITTED**

MEN'S 9824 | S-3XL **CLASSIC**

 WIND & WATER RESISTANT

- Fabric: 100% River Tec™ nylon taffeta (2.06 oz/yd²)
- Snap-closure pockets
- Rib-knit detailing on hem, collar, and cuffs
- Full-zip jacket with 100% nylon lining

IDEAL DECORATION: 



Black Navy



Classic Striped Pullover

UNISEX 9908 | XS-3XL **RELAXED**

 WIND & WATER RESISTANT

 PACKABLE STYLE

- Fabric: 100% River Tec™ nylon taffeta (2.06 oz/yd²)
- Lined with 100% cotton flannel
- Lightweight and packs into its own pouch pocket
- Hood with adjustable drawstring and cordstop
- Elasticized cuffs and hem with an adjustable drawstring and cordstop

IDEAL DECORATION:  



 CUSTOM ZIPPER PULL
OPTIONS AVAILABLE



Pacific Poncho

UNISEX 9709 | ONESIZE (53" X 77") **CLASSIC**



WATERPROOF



PACKABLE STYLE

- Fabric: 100% polyester bonded to a 100% polyester knit (4.57 oz/yd²)
- Waterproof with heat-sealed seams
- Packs into its own storage pouch and weighs 1.11 lbs
- Side snaps under arms create sleeves
- Hood with drawstring

IDEAL DECORATION:



Black



Forest



Maroon



Navy



Red



Royal



CUSTOM ZIPPER PULL PROGRAM

The zipper pull is the most touched part of any jacket or sweatshirt. Whether it's pulled, tugged, or delicately zipped, the zipper pull is your opportunity to create the ultimate brand touchpoint.



WOVEN ZIPPER PULLS

Flat Rate Pricing Includes:

- Labor to remove and add zipper pull
- Production Time: 15 to 20 days, once zipper pull is approved
- Set-up Fee: ranges from an additional \$40 to \$60, depending on the size of the pull required for the design

QUANTITY	PRICE PER WOVEN ZIPPER PULL
100 - 249	\$4.38 (G)
250 - 499	\$4.13 (G)
500 - 999	\$3.88 (G)
1000+	\$3.63 (G)

ELIGIBLE PRODUCTS: 1402, 5099, 5245, 5250, 5368, 5371, 5375, 5411, 5459, 5493, 5603, 5629, 5710, 5785, 5809, 7099, 8099, 8159, 8720, 8904, 8905, 8921, 9012, 9109, 9199, 9359, 9368, 9371, 9411, 9493, 9501, 9540, 9675, 9710, 9720, 9732, 9785, 9904, 9905, 9908, 9921, 9922, 9934

EXAMPLE



DECORATION AND CUSTOM SOLUTIONS

We manage decoration from artwork to final application, partnering with trusted experts to ensure every detail aligns with your brand. **One team. One workflow. A polished result every time.**

Decoration Capabilities:

- Embroidery
- Screen printing
- Direct-to-film
- Heat-seal and high-stretch transfers
- Laser etching
- Patches and appliqués
- Personalization
- Placement guidance



When needs extend beyond the core line, our Custom Product team develops programs with clear direction on design, materials, and timelines. **Thoughtful design. Dependable craftsmanship.**

Custom Services:

- Exclusive colors on existing silhouettes
- Custom trims, linings, materials, hardware
- Fully developed new concepts
- Private-label + co-branded programs
- Custom packaging
- Seasonal capsules + special projects



FIT GUIDE



Find your best fit.

Chest, waist, hip, sleeve, and inseam measurements across Men's, Women's, Youth, Unisex, and Doggie styles.

Review the fit categories below to understand how each silhouette is designed to wear.



Need full measurements?

Scan for complete sizing details and measuring instructions for all styles.

More Tailored — FITTED • CLASSIC • RELAXED • OVERSIZED — More Room



FITTED

Streamlined and tailored.
Contours closer to the body.



CLASSIC

Balanced and timeless.
Comfortable ease through the body.



RELAXED

Extra ease for comfort.
Room to move and layer.



OVERSIZED

Intentionally roomy.
Full silhouette with a relaxed feel.



**HOSPITALITY,
HOTEL & RESORT**